

Work Order ID 105272

105272

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August-01-13 8:41:17 AM

Item ID: D206-817-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Screw-In Windshield Modification

Start Date: 8/01/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/30/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI9659

A

IIN-D206-817

D

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D206-817-011 CHG004

0.00

0.00

13/8/14 DAS 06 9:00

6

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2

13-08-02 JB



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August-01-13 8:41:17 AM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield Modification
 Start Date: 8/01/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 8/30/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	13/8/14	D459 06 9-09	2				
130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D206-817- 011 Location: 051 PPP Rev: ③ EXPIRY DATE OF D4595 14-04-23 ***INDICATE ON BOX EXPIRY DATE OF TAPE ***	0.00 0.00							13/8/15 SD S
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo ENTER EXPIRY DATE IN LOT MAINTENANCE FOR TAPE	0.00 0.00							MJ 13-08-20 MF 13-8-19

Picklist Print

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Work Order ID: 105272

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 8/01/13

Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV:C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC IPP
REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-3 Bracket		Manufactured	No			110	Each	19.0000	1	2		7.10.13-08-7	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		19							
				101301		1							
				101478		18							
D4541-4 Bracket		Manufactured	No			110	Each	0.0000	1	2		7.10.13-08-7	
D4541-5 BRACKET, LH		Manufactured	No			110	Each	12.0000	1	2		7.10.13-08-7	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		12							
				101305		12							
D4541-6 BRACKET, RH		Manufactured	No			110	Each	14.0000	1	2		7.10.13-08-7	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		14							
				101307		5							
				101308		9							
* D4541-7 Bracket		Manufactured	No			110	Each	6.0000	1	2		7.10.13-08-7	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		6							
				101788		6							
D4541-8 Bracket		Manufactured	No			110	Each	0.0000	1	2		7.10.13-08-7	

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Work Order ID: 105272

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 8/01/13

Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

D4542-3
Retainer, Inner

Manufactured No

110 Each 14.0000

Location

Loc Qty

Loc Code

st533

14

101318

14

Manufactured No

110 Each 1.0000

Location

Loc Qty

Loc Code

st533

1

101320

1

Manufactured No

110 Each 17.0000

Location

Loc Qty

Loc Code

ST532

17

102605

17

Manufactured No

110 Each 5.0000

Location

Loc Qty

Loc Code

st526

5

103380

5

Manufactured No

110 Each 0.0000

Manufactured No

110 Each 13.0000

Location

Loc Qty

Loc Code

FG

11

101328

11

ST528

2

101328

2

D4543-2
Retainer, Outer, RH

Manufactured No

110 Each 0.0000

D4543-3
RETAINER, OUTER, LH

Manufactured No

110 Each 13.0000

2 4 M.D. 13-08-7

4x 2 4 M.D.

B102604 2 4 M.D.

4x 2 2 M.D.

2x 1 2 B102607 M.D.

2x 2 M.D.

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Work Order ID: 105272

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 8/01/13

Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

D4543-4 Manufactured No 110 Each 18.0000
RETAINER, RH OUTER (SIOE)

Location Loc Qty Loc Code
ST528 18

101330 18

D4543-5 Manufactured No 110 Each 2.0000
Retainer, Outer, LH

Location Loc Qty Loc Code
st529 2

101112 2

D4543-6 Manufactured No 110 Each 9.0000
Retainer, Outer, RH

Location Loc Qty Loc Code
st529 9

102611 9

D4544-1 Manufactured No 110 Each 15.0000
RETAINER, CENTER

Location Loc Qty Loc Code
st530 15

102612 15

D4545-041 Manufactured No 110 Each 7.0000
RETAINER, LH INNER (LOWER)

Location Loc Qty Loc Code
ST531 7

91498 7

D4545-042 Manufactured No 110 Each 19.0000
RETAINER, RH INNER (LOWER)

Location Loc Qty Loc Code
ST031 4

91500 4

ST531 15

101340 10

101341 5

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Start Date: 8/01/13

Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

D4594
PLATE

Manufactured No

110 Each 2.0000

✓ 2 11-10-13-08-7

Location

Loc Qty

Loc Code

ST525

2

101653

2

Manufactured No

110 Each 38.0000

2x 4 11-10

Location

Loc Qty

Loc Code

ST

38

103803

38

Purchased No

110 Each 3,080.0000

B103803(3x)
B101345(1x)
95 190

Location

Loc Qty

Loc Code

ST505

1500

M126180

1500

st507

5

124093

5

ST509

1500

125268

1500

ST517a

75

124555

75

Purchased No

110 Each 17,918.000

112 224 13-08-02

Location

Loc Qty

Loc Code

ST334

1774

123164

1774

ST505

8024

104374

12

123021

12

124814

8000

ST509

8120

124586

120

125578

8000

123164

ANS25-10R7
Screw

MS20426AD3-4
RIVET

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Parent Item: D206-817-011

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Start Date: 8/01/13

Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

MS21059L08

Nut

Purchased

No

110

Each

2,870.0000

46

Location

Loc Qty

Loc Code

ST316

2072

123100

7

123900

9

124307

6

124555

450

125654

1600

st507

798

123265

2

123352

1

124093

386

124291

400

124308

9

MS21059L3K

Nutplate

Purchased

No

110

Each

6,784.0000

112

Location

Loc Qty

Loc Code

st507

3019

123603

19

124586

3000

ST510a

3000

124291

3000

ST511

765

124093

765

MS21061L08

Nutplate

Purchased

No

110

Each

415.0000

20

Location

Loc Qty

Loc Code

ST316

355

125574

255

m126474

100

st507

60

125445

60

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Required Date: 8/30/13

Start Qty: 2.00

Required Qty: 2.00

~~MS210751-08~~
ANCHOR NUT

Purchased No

110 Each 259.0000

Location

Loc Qty

Loc Code

ST318

259

M126145

259

Purchased No

110 Each 3,056.0000

Location

Loc Qty

Loc Code

Mezz

6

5865

6

ST307

1517

123100

896

123265

47

~~123603~~

174

124555

400

ST308

1133

123100

1133

ST508

400

124093

400

Purchased No

110 Each 5,285.0000

Location

Loc Qty

Loc Code

ST293

1285

123603

7

124555

398

M126221

880

~~ST510a~~

4000

M126319

4000

~~NASH149DN832J~~
Washer

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August-01-13 8:41:17 AM

Item ID: D206-817-011

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N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Screw-In Windshield Modification

Start Date: 8/01/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/30/13 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9659	A
IIN-D206-817	D

JB

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-817-011 CHG004

MLJ 13-08-06

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

